

i386-Engine-P™



i386-Engine-M™



C/C++ programmable, 32-bit microprocessor module with
I/Os, UART, High-speed ADC
based on the Intel386EX

Technical Insert



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Supplement to i386-Engine™ Technical Manual

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Temperature readings for controllers are based on the results of limited sample tests; they are provided for design reference use only.

Chapter 1: Introduction and Hardware

1.1 Introduction

The i386-Engine-P, or i386-Engine-M is based on the TERN i386-Engine™.

The “-P” version increases the memory to a total of 3 megabytes, including a 8-bit, up to 512KB SRAM (U1) and up to 1MB 16-bit SRAM made by two 8-bit SRAM chips (U17, U18). Only the 8-bit SRAM (U1) and the real-time clock can be battery backup. A 16-bit Flash 512KB (29F400) or 1MB (29F800) can be installed. There are no serial 11 channels slow 12-bit ADC, nor DACs on the “-P” while a single channel 16-bit 100K Hz ADC (LTC1605) can be installed.

The “-M” version supports one 16-bit SRAM, up to 512KB, and a 16-bit Flash 512KB (29F400) or 1MB (29F800). An optional 8 ch. 12-bit ADC (LTC1415, 1MHz, 0-4.096V) or 4 ch. 12/14-bit ADC (LTC1409/1419, 800K, ±2.5V), or 8 ch. 16-bit ADC (LTC1605-1, 100K, 0-4V) can be installed with an analog multiplexer (508, or 509) of 8 single-ended or 4 pair of differential inputs.

Both “-P” and “-M” version supports on-board switching power supply and RS232/485 drivers.

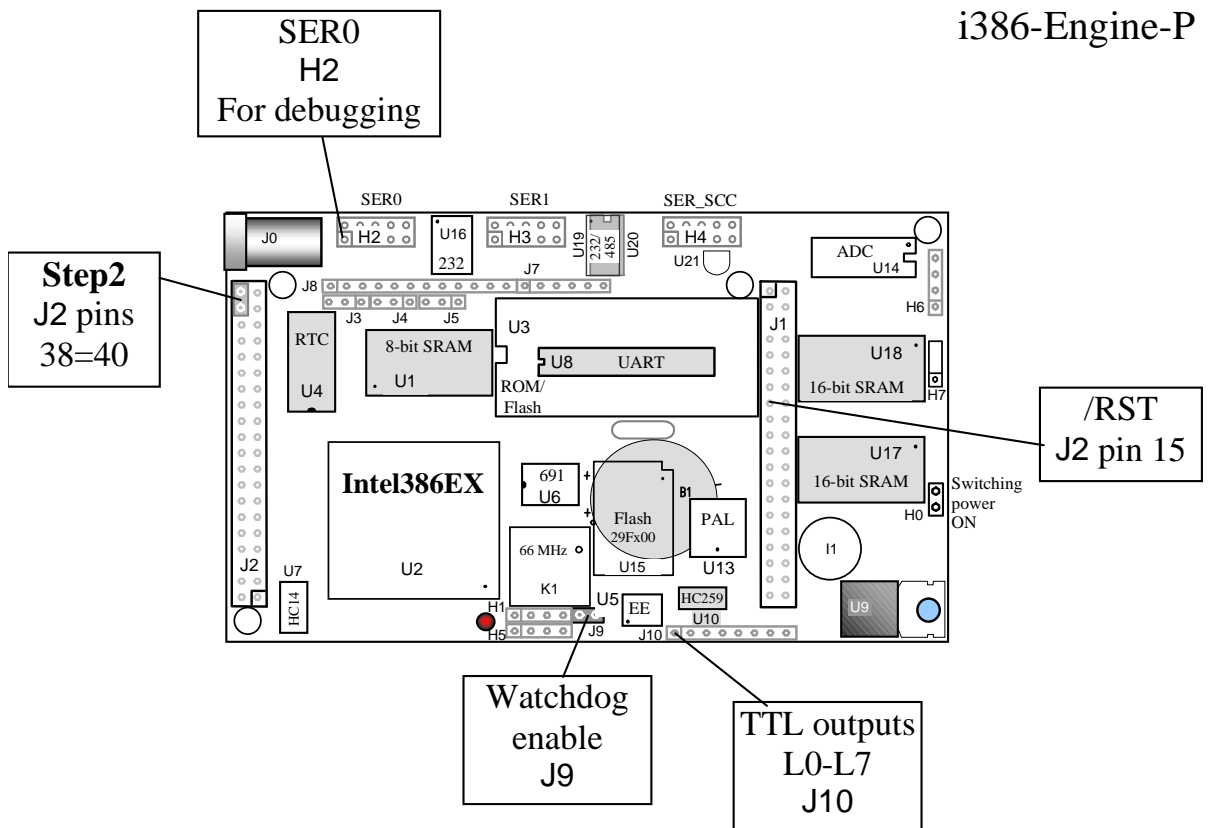


Figure 1.1 Physical layout of the i386-Engine-P

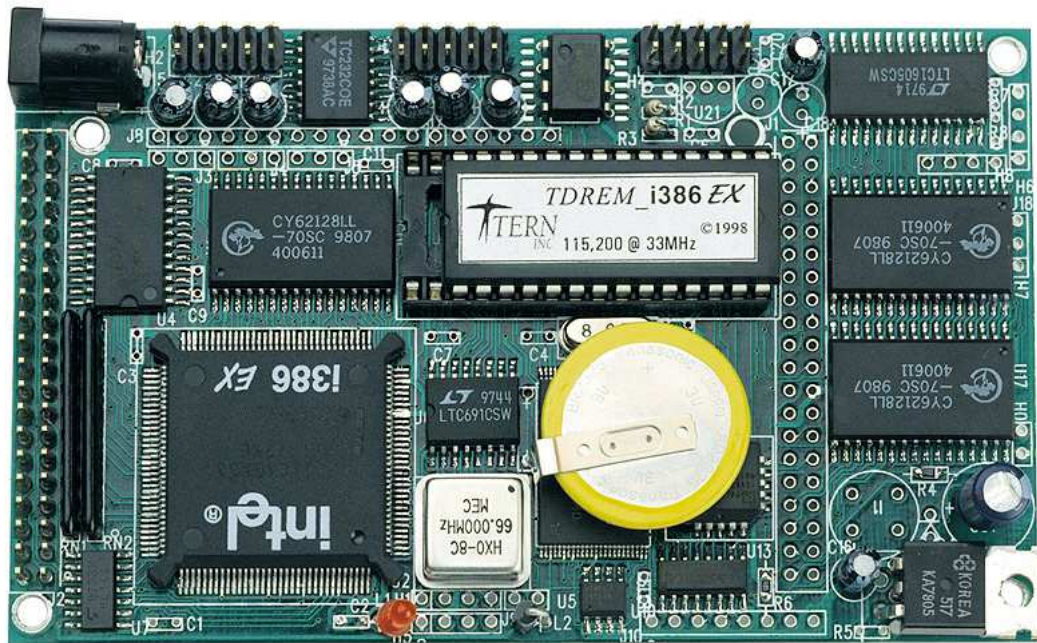


Figure 1.2 Photo of the i386-Engine-P™

The *i386-Engine-P™ (IE-P)* is based on the *i386-Engine™* design, including on-board regulator, RS-232/485 drivers, single high speed ADC, and more on-board memory. In addition to 512 KB 8-bit SRAM and 512 KB 8-bit ROM/Flash, the *IE-P* supports up to 1 MB 16-bit SRAM and 1 MB 16-bit Flash. A 16-bit ADC (LTC1605, 100 KHz, ± 10 V), or a 12-bit ADC (LTC1415, 1.2 MHz, 0-5V) can be installed. The eight TTL outputs are designed for operating and external analog multiplexer for the single-channel ADC. The *IE-P* can be installed with *MC2140™*, *LittleDrive™*, *MemCardA™*, *MotionC™*, *P100™*, or *P300™*.

i386-Engine-P Features:

Features exclusive to the i386-Engine-P (i.e. not available on the i386-Engine) are shown in bold.

Standard Features:

- Dimensions: 4.5 x 2.7 x 0.3 inches
- Easy to program in C/C++
- Power consumption:
 - 300mA at 6.5V
 - 160mA at 12V
 - 80mA at 24V
 - 30mA at 30V
- Power input: +8.5V to +12 V unregulated DC with linear regulator
or, +8.5 to +35V unregulated DC with switching regulator (optional)
- 32-bit CPU (Intel i386EX), PC-compatible, C/C++ programmable
- A total of 64MB memory space, with 16 data lines and 26 address lines
- Two PC-compatible asynchronous serial ports and one synchronous serial port
- **Two RS-232 drivers**
- Three 8-bit I/O ports with multiplexed functions from i386EX
- **8 additional digital outputs**
- **Ports for three SRAM chips and two Flash chips:**
 - Up to 512KB Flash/ROM (socket); **up to 512KW SMT Flash**

- Three 16-bit timer/counters
- 512-byte serial EEPROM
- Up to 10 external interrupts and 8 internal interrupts
- Supervisor chip (691) for power failure, reset and watchdog
- Two DMA channels for data transfer between memory and I/O
- Up to 420 MB memory expansion with PCMCIA via the MemCard-A

Optional Features:

- **SRAM support:**
Three 8-bit SRAM ports each support 32x1KB, 128x1KB, or 512x1KB SRAM
- SCC2691 UART (on-board), with RS-232 or RS-485 drivers, supports 8-bit or 9-bit networking
- **Flash support:**
Socket supports 8-bit Flash or ROM for 32x1KB, 128x1KB or 512x1KB
Surface-mount supports 16-bit Flash: 256KW or 512KW
- Real-time clock RTC72423, lithium coin battery
- On-board switching power regulator
- 1 channel of 16-bit high speed ADC, sample rate up to 100 KHz



Figure 1.3 Photo of the i386-Engine-M

i386-Engine-M Features:

- Same mechanical and electrical as i386-Engine-P
- Single 16-bit SRAM replaces all 8-bit SRAM chips of IE-P
- Multiplexer (8 single or 4 differential) for analog inputs
- Optional 12/14/16-bit high speed parallel ADC*
- Optional 4 channels of 5 μ s 12-bit DAC(7625, BB)*

The *i386-Engine-M™ (IE-M)* is an enhanced version of the IE-P with same mechanical and electrical features. *IE-M* is an excellent high performance controller for high speed data acquisition and motion control.

A single 16-bit SRAM chip replaces all 8-bit SRAM chips of the IE-P. The 16-bit SRAM with battery backup and the 16-bit FLASH allow i386EX operating with external 16-bit data bus for code execution and data access. A 16-bit SRAM of 128KB or 512KB must be installed.

An optional 8 ch. 12-bit ADC (LTC1415, 1MHz, 0-4.096V) or 4 ch. 12/14-bit ADC (LTC1409/1419, 800K, ±2.5V), or 8 ch. 16-bit ADC (LTC1605-1, 100K, 0-4V) can be installed with an analog multiplexer (508, or 509) of 8 single-ended or 4 pair of differential inputs. A high speed 12-bit DAC7625 contains four precision output buffer amplifiers, providing 3µs output setting time and outputs 0 to 2.5V with an external 2.5V reference.

1.2 Connecting the i386-Engine-P, or i386-Engine-M to the PC

The following diagram (Figure 1.2) illustrates the connection between the i386-Engine-P and the PC. The i386-Engine-P is linked to the PC via a serial cable (PC-V25).

The *TDREM_i386EX* DEBUG ROM communicates through SER0 by default. Install the 5x2 IDE connector on the SER0 header (H2). **IMPORTANT:** Note that the **red** side of the cable must point to pin 1 of the H2 header. The DB9 connector should be connected to one of your PC's COM Ports (COM1 or COM2).

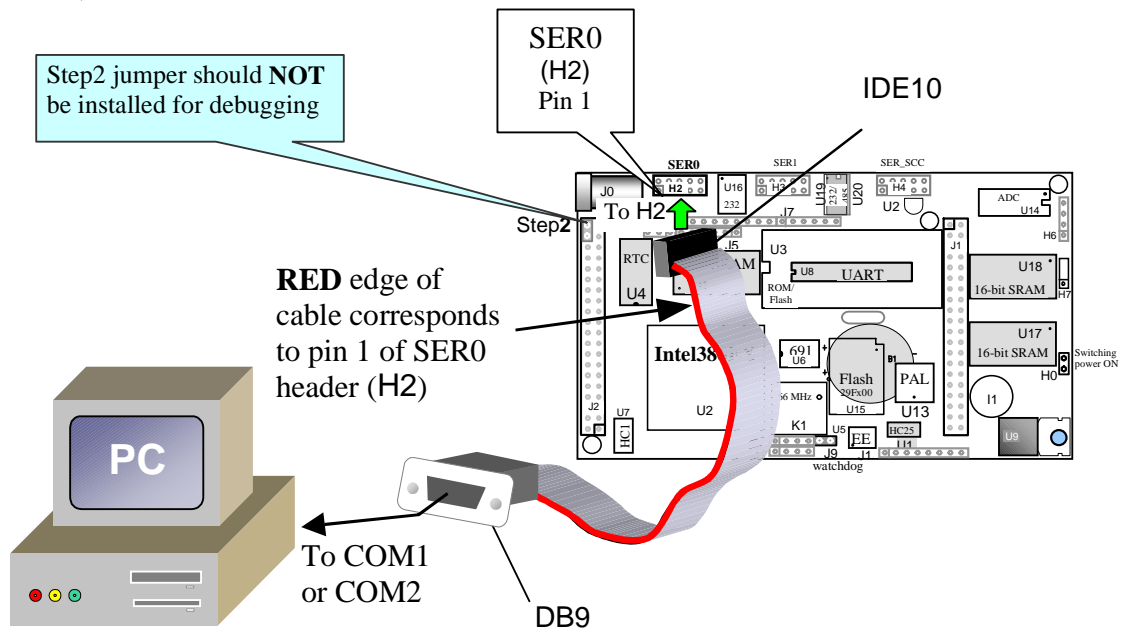


Figure 1.2 Figure 1.4 Connecting the i386-Engine-P to the PC

1.3 “-P” version Hardware

1.3.1 Three Megabyte Memory Mapping

Chip select lines for additional memory:

Memory Component	Chip Select Line
------------------	------------------

1MB Flash	CS1 = P21
16-bit SRAM (2 chips)	CS2

See `C:\TERN\386\SAMPLES\IE\IEP_RAM.C` for more information.

1.3.2 LTC1605 High Speed 16-bit ADC

The LTC1605 (U14) is a 100 ksp/s, sampling 16-bit A/D converter that draws only 55 mW from a single 5V supply. This device includes sample-and-hold, precision reference, switched capacitor successive approximation A/D and trimmed internal clock.

The LTC1605 has an industry standard $\pm 10V$ input range. Maximum DC specs include ± 2.0 LSB INL and 16-bit no missing codes over temperature. An external reference can be used if greater accuracy is needed. The ADC has a microprocessor compatible, 16-bit or two-byte parallel output port. The ID uses T6 to control the ADC's R/C pin and directly interface the full 16-bit data bus for maximum data transfer rate. The LTC1605 requires 8 μs AD conversion time. The busy signal has an 8 μs low period indicating the conversion in process.

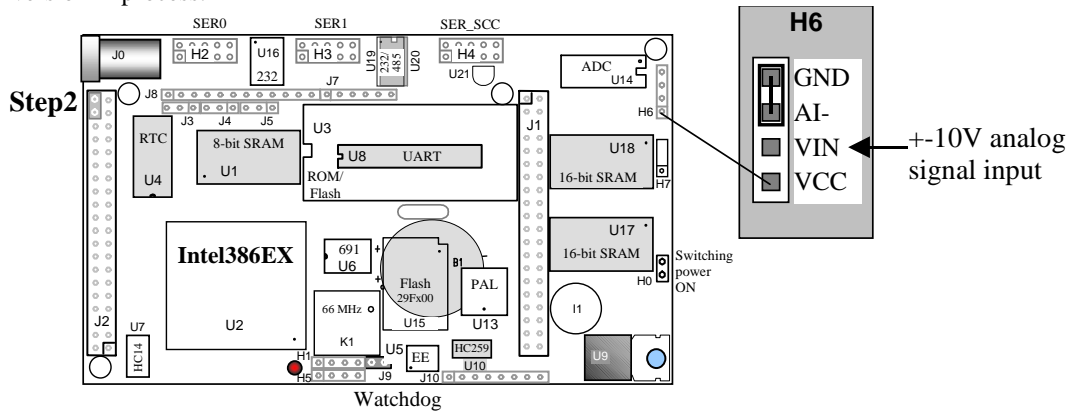


Figure 1.3 Figure 1.5 H6 header for ADC

In order to get the 100 KHz sample rate, The IE-P can not use interrupt operation to acquire data. A polling method is demonstrated in the sample program `id_ad16.c` located in the `c:\tern\386\samples\id` directory.

Pin Label	Location	Description
Vin	H6.2	Analog input. Full scale input range is $\pm 10V$.
AI-	H6.3	Analog ground plane.

Sample programs for the IE-P are listed in the `c:\tern\386\samples\iep` directory.

Please refer to the *i386-Engine Technical Manual* for information on all other components.

1.4 “-M” version Hardware

1.4.1 16-bit Fast SRAM

Only single 16-bit SRAM chip can be installed on the i386-Engine-M. /CS2 chip select line is used for the

16-bit SRAM up to 512KB or 256 KW memory:

Memory Component	Chip Select Line
16-bit SRAM, 0x0000-0x7fff	CS2

512KB 16-bit SRAM KM6164000-7L (Samsung) or 128KB 16-bit SRAM KM6161000-7L(Samsung) can be installed with using 1 wait state. Fast 16-bit SRAM CY7C1041-20 (Cypress, 512KB, 20 ns) or CY7C1021-20 (Cypress, 128KB, 20 ns) can be installed using zero wait state.

1.4.2 LTC1605-1 16-bit ADC(100KHz) or LTC1415 12-bit ADC(1.2 MHz)

The LTC1605-1 (U14) is a 100 ksps, sampling 16-bit A/D converter that draws only 55 mW from a single 5V supply. The LTC1605-1 has an 0 to 4V input range. This device includes sample-and-hold, precision reference, switched capacitor successive approximation A/D and trimmed internal clock. Maximum DC specs include ±2.0 LSB INL and 16-bit no missing codes over temperature. The ADC has a microprocessor compatible, 16-bit parallel output port. The IE-M uses T6 to control the ADC’s R/C pin and directly interface the full 16-bit data bus for maximum data transfer rate.

The LTC1605-1 requires 8 µs AD conversion time. The busy signal has an 8 µs low period indicating the conversion in process. The LTC1605-1 can be installed in U014.

The LTC1415 is a 1.25MHz, 12-bit ADC with 12-bit parallel interface using D15-D4 data lines of the i386EX. The LTC1415 has an 0 to 5V input range. It can be installed in U14.

The U014 and U14 are using two SSOP28 pads overlapped. Only one ADC can be installed at a time.

A 8-to-1 single-ended multiplexer (508, by default) can be installed in U017, or a 4-to-1 differential multiplexer (509) can be installed in U17.

The U017 and U17 are using two SOP16 pads overlapped. Only one ADC can be installed at a time.

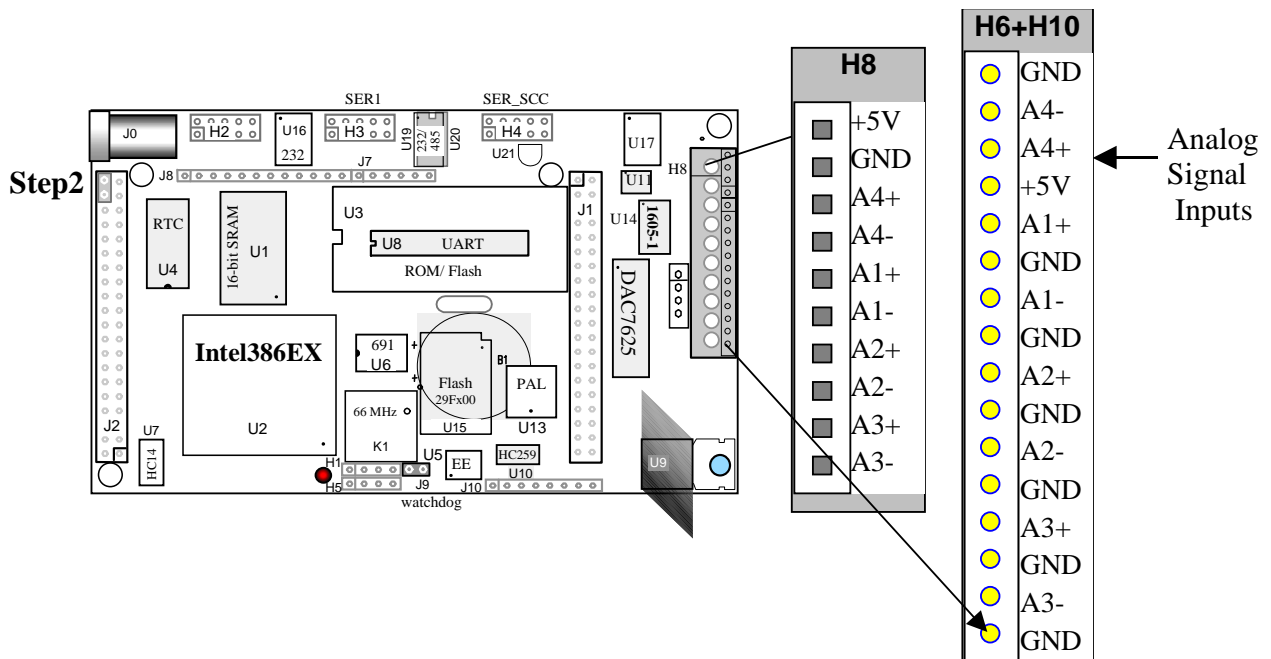


Figure 1.4 H8 screw terminals or H6+H10 headers for ADC inputs

A sample program `iem_ad16.c` located in the `c:\tern\386\samples\iep` directory.

H8 Pin Label	Screw Terminal	Description
VCC	H8.1	Regulated 5V
GND	H8.2	Ground
A4+	H8.3	Mux 508 analog input ch. 4 or Mux 509 ch. 4+
A4-	H8.4	Mux 508 analog input ch. 8 or Mux 509 ch. 4-
A1+	H8.5	Mux 508 analog input ch. 1 or Mux 509 ch. 1+
A1-	H8.6	Mux 508 analog input ch. 5 or Mux 509 ch. 1-
A2+	H8.7	Mux 508 analog input ch. 2 or Mux 509 ch. 2+
A2-	H8.8	Mux 508 analog input ch. 6 or Mux 509 ch. 2-
A3+	H8.9	Mux 508 analog input ch. 3 or Mux 509 ch. 3+
A3-	H8.10	Mux 508 analog input ch. 7 or Mux 509 ch. 3-

Table 1.1 H8 screw terminal signals

Pin Header Signal	H10	H6	Description
GND		4	Ground
A4-		3	Mux 508 analog input ch. 8 or Mux 509 ch. 4-
A4+		2	Mux 508 analog input ch. 4 or Mux 509 ch. 4+
VCC		1	Regulated 5V
A1+	1		Mux 508 analog input ch. 1 or Mux 509 ch. 1+
GND	2		
A1-	3		Mux 508 analog input ch. 5 or Mux 509 ch. 1-
GND	4		
A2+	5		Mux 508 analog input ch. 2 or Mux 509 ch. 2+
GND	6		
A2-	7		Mux 508 analog input ch. 6 or Mux 509 ch. 2-
GND	8		
A3+	9		Mux 508 analog input ch. 3 or Mux 509 ch. 3+
GND	10		
A3-	11		Mux 508 analog input ch. 7 or Mux 509 ch. 3-
GND	12		

Table 1.2 H6 and H10 pin header signals

Sample programs for the IE-M are listed in the `c:\tern\386\samples\iep` directory.

Please refer to the *i386-Engine Technical Manual* and i386-Engine-M schematics attached at the last page of this manual for more information.

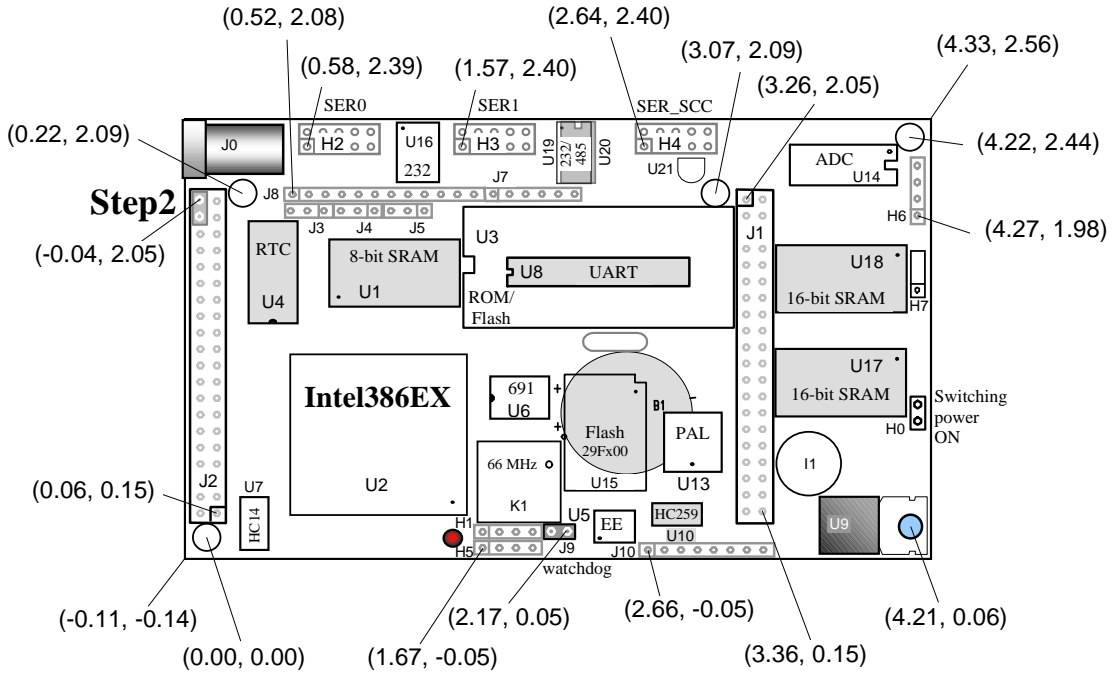


Figure 1.5 i386-Engine-P Layout

The i386-Engine-P/M measures 4.5 by 2.7 inches. All dimensions shown are in inches.

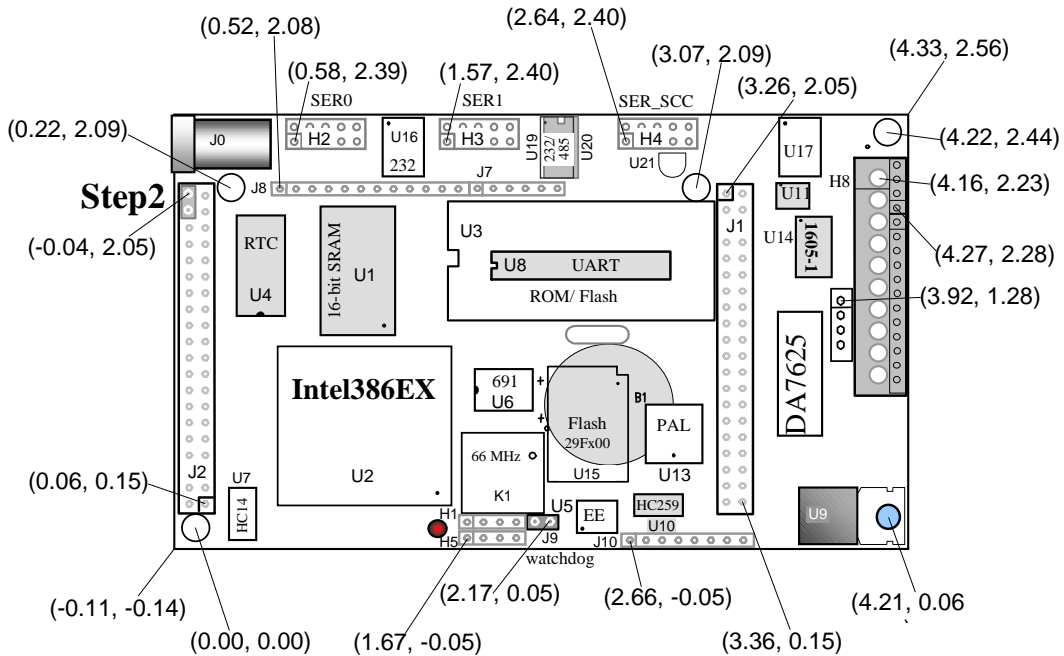


Figure 1.6 i386-Engine-M Layout

Chapter 2: 16-bit Flash/RAM Programming

The TERN i386-Engine-P/M (IE-P/M) and i386-Drive (ID) support 16-bit Flash and 16-bit RAM. The TERN ACTF Flash Kit now supports on-board programming/execution of the 16-bit Flash.

2.1 Minimum Requirements

- TERN Development Kit (DV-Kit)
- ACTF Flash Kit
- i386-Engine-P/M or i386-Drive with 256K Flash and 256K RAM
- TD_IE_16 Debug ROM

TD_IE_16 32K	0xFFFFF
	0xF8000
16-bit Flash 256K	0x81FFF
	0x80000
16-bit SRAM 512K	0x7FFFF
	0x00000

Figure 2.1 TD_IE_16 memory mapping configuration

2.2 Memory Mapping

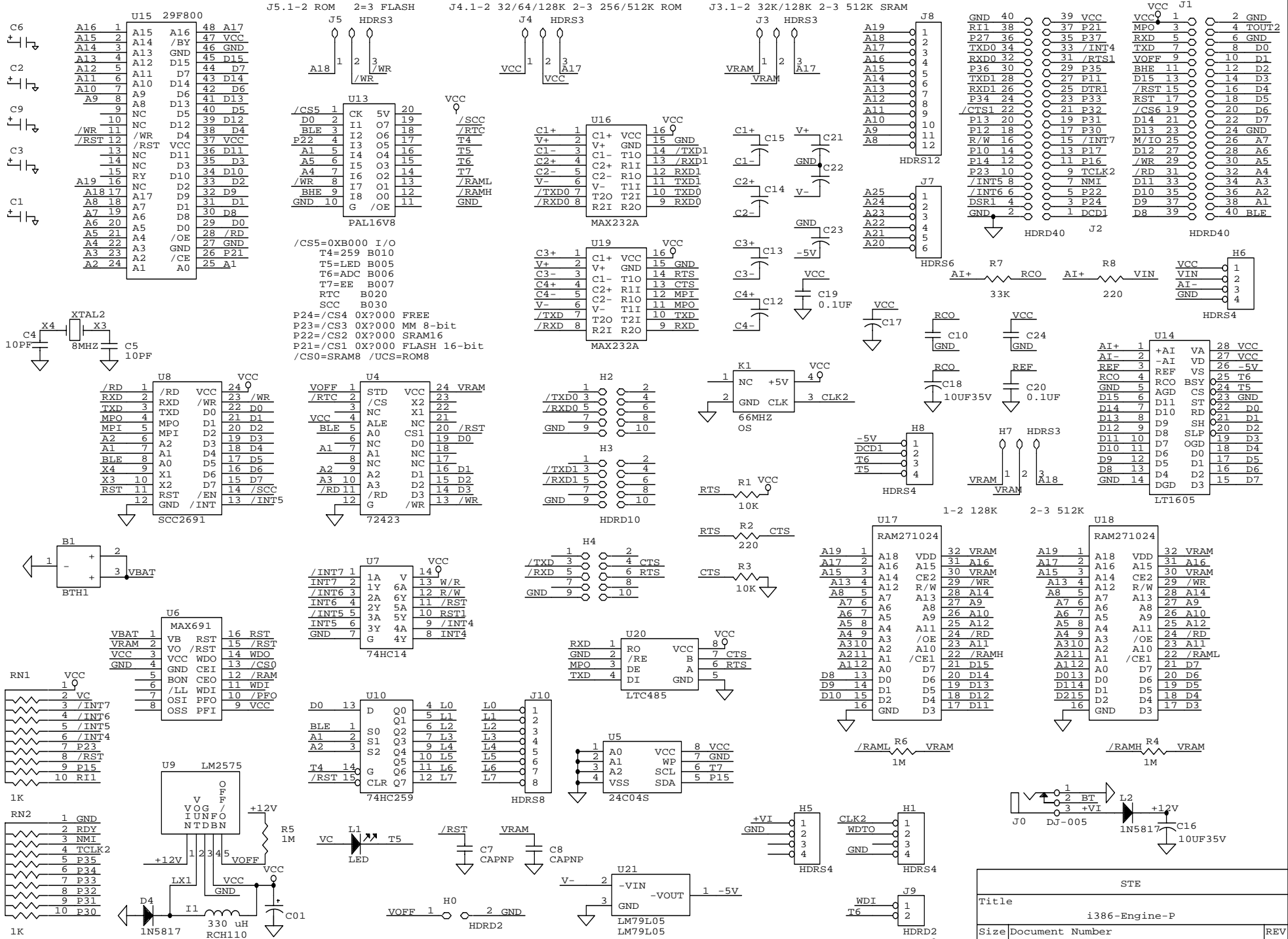
Memory for the 16-bit Flash configuration is shown in 0. The TD_IE_16 Debug ROM is located at the top of the memory map and is the first block to execute after power-on/reset. At power-on/reset, TD_IE_16 selects the dual chip 16-bit SRAM as memory.

2.2.1 Generating a HEX File

You must modify the MAKEFILE to generate a HEX for the 16-bit Flash. Modify the BOARD flag to IEP16 or ID16 respectively. Use the flash512.rm configuration file when generating HEX files. *See the ACTF Flash Kit manual for the rest of the details about generating a HEX file.*

2.2.2 Downloading a HEX file into the 16-bit Flash

*Be sure that the step 2 address is set up correctly. If you are not sure, run **step2.c** in the debugger.*



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Size	Document Number	REV
B	IE-P-MAN.SCH	
Date: September 10, 1998 Sheet 1 of 1		